

**Warning!**

Danger of scalding! Work on the cooling system should only be carried out when the engine has cooled down.

**Important!**

Wear protective gloves and goggles.

**Important!**

When working on the oil, coolant or fuel circuit, protect the alternator against contamination.

Cover alternator with suitable materials.

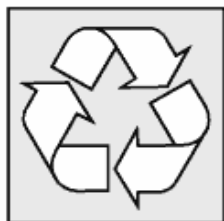
Failure to comply with this procedure may result in an alternator malfunction.

**Important!**

Open cooling system only when it has cooled down.

Opening the cooling system while hot can result in air entering the system.

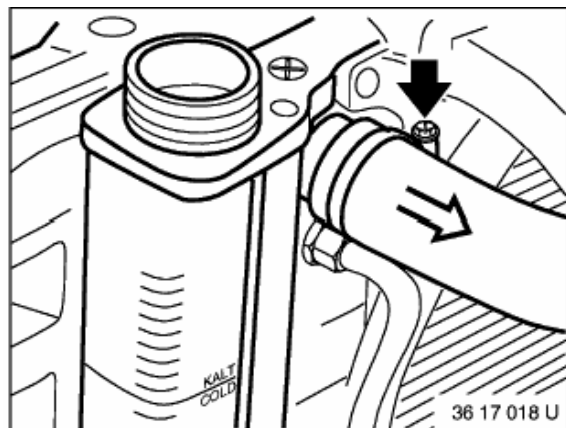
This can cause overheating with permanent damage to the engine.



## Recycling

Catch and dispose of drained coolant.

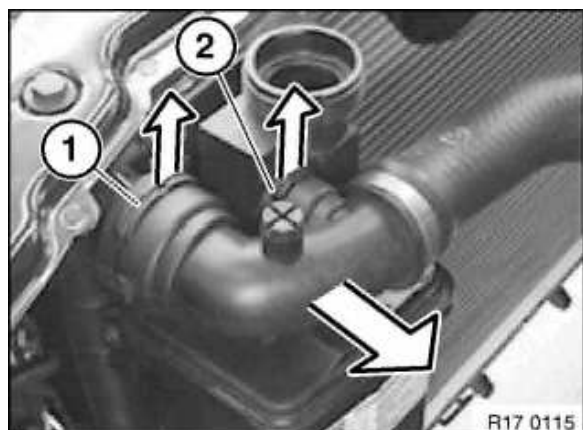
Observe country-specific waste-disposal regulations.



*Note:*

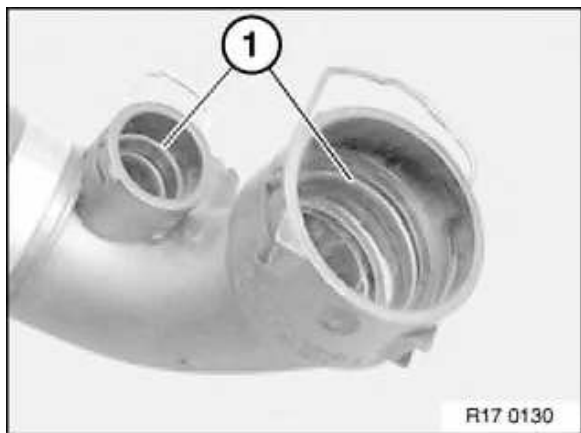
Tightening torque, hose clamps 17 00 1AZ .

## Instructions for disassembly/assembly of coolant hose fast-release couplings



### Disassembly of fast-release coupling

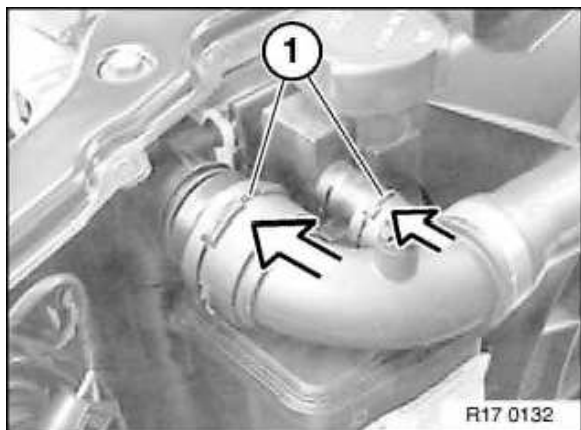
Withdraw lock (1/2), disconnect hose.



#### **Installation:**

Check O-rings (1).

Do not coat O-rings (1) with antiseize agent.



#### **Assembly of fast-release coupling**

Press in lock (1) before installing fast-release coupling.

Push on hose.

Fast-release coupling must clearly snap audibly into place.